

S130382



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C2-OH

Job Sheet OH186837



Part No: C2-OH

Job Qty: 1 ea

Part Name: C-Series Remote Hook 2,000 lbs Lift Capacity



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/18

Job Tracking No: RA503

Due Date: 11/30/18

Created By: Michelle Gagnon-Donovan

Type: Rework - OH

Description: SN: M628-03

Note: DWG C2 Rev. 2 IPP Rev. A 18.04.27 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		11/30/18	0.00	0.00	Start Up Small Fab-4		11.22
110	Small Fab	1 pcs		11/30/18	0.00	1.00	Small Fab-9		AP
120	QC	1 pcs		11/30/18	0.00	0.00	QC5		SB
130	Customer Acceptance	1 pcs		11/30/18	0.00	0.00			NIR
140	Outsource	1 pcs		11/30/18			SKY002-VC	10	11-29
150	Packaging	1 pcs	19 pcs	11/30/18	0.00	0.00	Packaging2		DEC 06 2018
160	QC	1 pcs		11/30/18	0.00	0.00	QC6		DEC 14 2018
170	Small Fab	1 pcs		11/30/18	0.00	1.00	Small Fab-9		AP
180	QC	1 pcs		11/30/18	0.00	0.00	QC5		30
181	Outsource	1 pcs		11/30/18			GRO002-VC	10	12-16
185	DC	1 pcs		11/30/18	0.00	0.00	DC		21
190	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging3-2		3-20
200	QC21-FG	1 Ea		11/30/18	0.00	0.00	QC21		21

Part Op 110 - TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

Descriptions: 170 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.

185 - Photocopy blue file and create labels

NO-OUTSOURCE 00041888
DART AEROSPACE
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S130382



Part: C2

Job No: OH186837

Serial No/Batch: M628-03

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 11/29/18

Outsource 181: 00042056
Rec'd DEC 21 2018
QC 182: 185 (3 pcs)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C2-AR	C-Series Remote Hook 2,000 lbs Lift Capacity	1 Ea (1 ea)	100-Start up Operation	5129115
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	170-Small Fab	5073061
2595K22	Heat Shrink Tube	1 pcs (1 ea)	170-Small Fab	5049575
32446	Crimp Terminal	2 Ea (2 ea)	170-Small Fab	5047075
600.1310P	Label	1 pcs (1 ea)	170-Small Fab	5029480
600.1314P	C2 Caution Sticker	1 pcs (1 ea)	170-Small Fab	5029484
AN3-14A	Bolt	1 Ea (1 ea)	170-Small Fab	5118190
AN4-16A	Bolt	2 Ea (2 ea)	170-Small Fab	5115056
AN4-17A	Bolt	1 Ea (1 ea)	170-Small Fab	5098021
C2-1-1	Manual Release Knob	1 Ea (1 ea)	170-Small Fab	5100195
C2-10-1	Lock Spring Pin	1 pcs (1 ea)	170-Small Fab	5068051
C2-11-1	Side Plate, Solenoid	1 Ea (1 ea)	170-Small Fab	
C2-11-2	Locating Pin	2 Ea (2 ea)	170-Small Fab	5061528
c2-12-1	Lock Bushing	2 Ea (2 ea)	170-Small Fab	5077637
C2-12-3	Lock	1 Ea (1 ea)	170-Small Fab	5097134
C2-12-7P	Teflon Spacer Lock	2 pcs (2 ea)	170-Small Fab	5029236
C2-12-8	DUST SHEILD - C2 HOOK	2 Ea (2 ea)	170-Small Fab	5075404
C2-13-4P	Keeper C2 Hook	1 pcs (1 ea)	170-Small Fab	5029238
C2-13-5	Keeper Spring	1 Ea (1 ea)	170-Small Fab	5084088
C2-14-2	Label Rivets	2 Ea (2 ea)	170-Small Fab	5040661
C2-2-1	Side Plate	1 Ea (1 ea)	170-Small Fab	
C2-3-1	Latch Shaft Du Bearing	2 pcs (2 ea)	170-Small Fab	5029243
C2-3-10	Latch Shaft	1 Ea (1 ea)	170-Small Fab	5046764
C2-3-11	Actuator	1 pcs (1 ea)	170-Small Fab	5075123
C2-3-2	Latch Roller Pin	1 Ea (1 ea)	170-Small Fab	5029246
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	170-Small Fab	5111638
C2-3-3	Latch Roller	1 Ea (1 ea)	170-Small Fab	5116487
C2-3-3-1	Latch Roller DU Bearing	1 Ea (1 ea)	170-Small Fab	5120798
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	170-Small Fab	5111642
C2-3-6	Latch	1 Ea (1 ea)	170-Small Fab	5083629
C2-3-8	Actuator Shaft Bushing	2 Ea (2 ea)	170-Small Fab	5117506
C2-4-1	Trunnion Bushing	2 Ea (2 ea)	170-Small Fab	5079588
G2-4-4A	Load Beam Assembly - C2 Hook	1 Ea (1 ea)	170-Small Fab	
C2-5-1	Actuator Stop	1 Ea (1 ea)	170-Small Fab	5072964
C2-7-1P	Load Beam Bumper	1 pcs (1 ea)	170-Small Fab	5029255
C2-7-2	Lock Bumper	2 Ea (2 ea)	170-Small Fab	5119259
C2-9-1P	Clock Spring Cover	1 pcs (1 ea)	170-Small Fab	5029257
G2-9-2	Clock Spring	1 Ea (1 ea)	170-Small Fab	5077510
C2-9-3	Clock Spring Cover Screw	4 Ea (4 ea)	170-Small Fab	5093300
C3-10-2	Lock Spring	1 Ea (1 ea)	170-Small Fab	5113706
C3-3-4	Link Pin	2 Ea (2 ea)	170-Small Fab	5118503
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	170-Small Fab	5117990
C3-3-7	Link	1 Ea (1 ea)	170-Small Fab	5048390
C3-3-9	Actuator Spring	1 Ea (1 ea)	170-Small Fab	5128685
G3-8-2	Solenoid	1 Ea (1 ea)	170-Small Fab	5137893
C3-8-4	Solenoid Cover Gasket	1 Ea (1 ea)	170-Small Fab	5167444
C3-8-5	Solenoid Cover	1 Ea (1 ea)	170-Small Fab	5100111
CORD GRIP	Cord Grip	1 pcs (1 ea)	170-Small Fab	
EL PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	170-Small Fab	5066781
M27500-16TG2T14	Wire - 16-Gauge - Shielded	1 ft (1 ea)	170-Small Fab	5075194
MS21044N4	Nut, Self-Locking	3 Ea (3 ea)	170-Small Fab	5016956
MS21083N3	Nut	3 Ea (3 ea)	170-Small Fab	5076011
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	170-Small Fab	5075329
MS35338-137	Washer	4 Ea (4 ea)	170-Small Fab	5049176
MS35338-137	Washer	4 Ea (4 ea)	170-Small Fab	
NAS1149F0332P	Washer	4 Ea (4 ea)	170-Small Fab	5103661
NAS1149F0363P	Washer	1 Ea (1 ea)	170-Small Fab	5027538
NAS1149F0463P	Washer	6 Ea (6 ea)	170-Small Fab	5078780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	C2	1	0	0
170-Small Fab	188-FPSS-1032-1/4	2	232	0
	2595K22	1	30	0
	32446	2	891	0
	600.1310P	1	58	0
	600.1314P	1	47	0
	AN3-14A	1	302	0
	AN4-16A	2	461	0
	AN4-17A	1	413	0
	C2-1-1	1	9	0
	C2-10-1	1	87	0
	C2-11-1	1	8	0
	C2-11-2	2	75	0
	C2-12-1	2	34	0
	C2-12-3	1	19	0
	C2-12-7P	2	230	0
	C2-12-8	2	43	0
	C2-13-4P	1	25	0
	C2-13-5	1	48	0
	C2-14-2	2	218	0
	C2-2-1	1	7	0
	C2-3-1	2	30	0
	C2-3-10	1	11	0
	C2-3-11	1	6	0
	C2-3-2	1	0	0
	C2-3-2-1	2	98	0
	C2-3-3	1	55	0
	C2-3-3-1	1	47	0
	C2-3-5	2	110	0
	C2-3-6	1	9	0
	C2-3-8	2	48	0
	C2-4-1	2	104	0
	C2-4-4A	1	0	0
	C2-5-1	1	24	0
	C2-7-1P	1	105	0
	C2-7-2	2	27	0
	C2-9-1P	1	52	0
	C2-9-2	1	52	0
	C2-9-3	4	194	0
	C3-10-2	1	47	0
	C3-3-4	2	52	0
	C3-3-4-1	4	92	0
	C3-3-7	1	115	0
	C3-3-9	1	79	0
	C3-8-2	1	5	0
	C3-8-4	1	21	0
	C3-8-5	1	10	0
	CORD GRIP	1	10	0
	EL-PLUG-M	1	69	0
	M27500-16TG2T14	1	83	0
	MS21044N4	3	196	0
	MS21083N3	3	173	0
	MS35266-63	1	49	0
	MS35338-137	8	502	0
	NAS1149F0332P	4	851	0
	NAS1149F0363P	1	540	0
	NAS1149F0463P	6	780	0

Part Specifications

Specifications could not be found.

Plex 11/22/18 8:04 AM Dart.Gagnon.Michelle

Inspection Sheet Complete RA503

Customer QA Ref #

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
C2	M628-03	1	☒ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S129145	Overhaul
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: _____

Date: 0-Jan-00 _____



Remote Cargo Hook Test Form

C2

MAKE SURE YOU ARE USING THE CORRECT TEST FORM FOR THE CORRECT SOLENOID!

OLD SOLENOID (H2817-024)

Work Order 04186837

Customer RA 503

Serial Number M628-03

Date 2018-11-28

Pre test

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	5,000	Static Hold	Hold for two Minutes and reduce load to zero	N/A	Pass
10	1,000	Electircal, 25 volts	No "hang ups" permitted	N/A	Pass
2	2,000	Electircal, 22 volts	Current shall not exceed 5.4A	4.0 Amp.	Pass
2	1,500	Electircal, 22 volts	Current shall not exceed 5.4A	3.5 Amp.	Pass
2	1,000	Electircal, 22 volts	Current shall not exceed 5.4A	3.5 Amp.	Pass
2	500	Electircal, 22 volts	Current shall not exceed 5.4A	3.5 Amp.	Pass
2	100	Electircal, 22 volts	Current shall not exceed 5.4A	3.5 Amp.	Pass
1	2,000	Electircal, 20 volts	Current shall not exceed 5.4A	3.5 Amp.	Pass
1	2,000	Electircal, 28 volts	Current shall not exceed 5.4A	4.0 Amp.	Pass
1	2,000	Manual		N/A	Pass
1	2,000	Impact Test	Impact shackle 10 times, shall not release	N/A	Pass
1	N/A	Solenoid Ohms	Shall not exceed 4.9-5.4 Ohms	Ohms	
1	N/A	Electircal Continuity	Across both wires	N/A	Pass

Test Conducted By: Michel Labonde

Signature _____

QC 5 Small FAB / QA



Overhaul Incoming Inspection

C2 - Cargo Hook

Customer

RA503 / OH186837

Date

2018/11/28

Part Number

C2

Serial Number

M628-03

Additional Recommended Replacement Parts

Part Number to Replace

Customer Approval

(2) C3-3-4 LWK Pin

☐☐☐☐☐☐☐☐☐☐

Inspected By

ALAIN PATRY



DATE: 2018/11/28

N.D.T

MODEL: C2

S/N : M628-03

Job : OH186837 RA.# 503

P/N	DESCRIPTION	QUANTITY
C2-2-1	SIDE PLATE KNOB SIDE	1
C2-11-1	SIDE PLATE SELENOID SIDE	1
C2-4-4A	LOAD BEAM	1
C2-3-11	ACTUATOR SHAFT	1
C3-3-7	LINK	1
C2-3-6	LATCH	1
C2-3-3	LATCH ROLLER	1
C2-3-2	LATCH ROLLER PIN	1
C2-3-10	LATCH SHAFT	1
C2-12-3	LOCK	1



REPAIR ORDER



Order Number
000286

Date
15-Nov-2018

Status
Shipped To Vendor

Account Code

Reference
N351FW Hook Overhaul

Contact
Caitlin Crooks

Vendor	Ship To	Bill To	Shipping
Dart Aerospace Ltd	BHI Helicopters, Inc 8850 Airport Blvd Leesburg, FL 34788 United States	BHI Helicopters, Inc 8850 Airport Blvd Leesburg, FL 34788 United States	FedEx Standard Overnight

Item	Quantity	Unit Price	Total
Cargo Hook (PN: C2) (SN: M628-03)	1.00 EA	\$925.00	\$925.00
Subtotal			\$925.00
Shipping			\$0.00
Sales Tax			\$0.00
Total			\$925.00

Notes & Instructions

Reference RA503

Authorized By Signature

Authorized By Name

Authorization Date



REPAIR ORDER



Order Number
000286

Date
15-Nov-2018

Status
Shipped To Vendor

Account Code

Reference
N351FW Hook Overhaul

Contact
Caitlin Crooks

Vendor	Ship To	Bill To	Shipping
Dart Aerospace Ltd	BHI Helicopters, Inc 8850 Airport Blvd Leesburg, FL 34788 United States	BHI Helicopters, Inc 8850 Airport Blvd Leesburg, FL 34788 United States	FedEx Standard Overnight

Item	Quantity	Unit Price	Total
Cargo Hook (PN: C2) (SN: M628-03)	1.00 EA	\$925.00	\$925.00
Subtotal			\$925.00
Shipping			\$0.00
Sales Tax			\$0.00
Total			\$925.00

Notes & Instructions

Reference RA503

Authorized By Signature

Authorized By Name

Authorization Date



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

QUOTE ACKNOWLEDGEMENT

CUSTOMER	QUOTE
Customer Code: CBRAI02 Sold To: Brainerd Helicopters Inc. 8850 Airport Boulevard Leesburg, FL 34788 USA Phone: (352) 365-9077 Ship To: Brainerd Helicopters Inc. 8850 Airport Boulevard Leesburg, FL 34788 USA Phone: (352) 365-9077	Quote No : 11252 Date: 11/15/18 Ship-To Contact: Matt Simmons Email: matt@firehawkhelicopters.com Cust PO No: FOB: Shipping Point Ship Via: Freight Terms: PrePaid Terms: Net 30 INCO Terms: Order Taker: Caitlin Crooks Order Taker Phone: Order Taker Email: ccrooks@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1			C2	C-Series Remote Hook 2,000 lbs Lift Capacity	1	pcs	\$925.00USD	pcs	\$925.00 USD
Sub Total									\$925.00 USD
Grand Total									\$925.00 USD

ORDER NOTES

TAX ID 41-0999360

The overhaul cost includes the normal replacement parts. If any issues are found, we will notify of the issue and cost before proceeding. Customer must add to their PO "for repair only".

All Prices Quoted In USD & Valid For 30 Days. All Parts Subject To Prior Sale & Are Ex-Works Manufacturing Facility In Hawkesbury, ON, Canada

Duties And Taxes Not Included In Quote

Freight Not Included In This Quote

Lead Time 6 Weeks After Receipt of Order

Pricing may be revised upon receipt and inspection of unit. Revised quote will be sent to also include extra parts/time needed to perform repairs other than regular overhaul

DAS
38
9-89

RETURN AUTHORIZATION



RA #:

RA503

Date:

November 15, 2018

Attention:

Matt Simmons

E-mail:

matt.s@firehawk.email

From:

Jennifer Renwick

RETURN ADDRESS

☒ Hawkesbury	☐ Vista	☐ Eugene
Dart Aerospace Ltd	Dart Aerospace Ltd.	Dart Aerospace Ltd.
1270 Aberdeen Street	3030 Enterprise Court, Suite A	190 S. Danebo Avenue
Hawkesbury, ON K6A 1K7, CA	Vista, CA 92081-8347, US	Eugene, OR 97402, US
1-613-632-3336	1-760-724-5300	1-541-344-9953

SHIPPING

Courier: Customers Choice

Account #: Customers Account

COMMERCIAL INVOICE INFORMATION

Item #1		Item #2	
P/N:	C2	P/N:	0
Description:	Hook	Description:	0
Qty:	1	Qty:	0
Flown:	Yes	Flown:	0
Customs Value USD:	\$500	Customs Value USD:	\$0
Batch / Serial #	M628-03	Batch / Serial #	0
Item #3		Item #4	
P/N:	0	P/N:	0
Description:	0	Description:	0
Qty:	0	Qty:	0
Flown:	0	Flown:	0
Customs Value USD:	\$0	Customs Value USD:	\$0
Batch / Serial #	0	Batch / Serial #	0
Item #5		Item #6	
P/N:	0	P/N:	0
Description:	0	Description:	0
Qty:	0	Qty:	0
Flown:	0	Flown:	0
Customs Value USD:	\$0	Customs Value USD:	\$0
Batch / Serial #	0	Batch / Serial #	0

ADDITIONAL RETURN AUTHORIZATION INFORMATION

- Print RA form, complete Part Disposition section and include a copy with the shipment.
- Ensure the RA number is referenced on all documents. Failure to do so may result in delivery refusal.
- Ensure the shipment is directed to the correct facility referenced above. Failure to do so will result in delays and additional shipping costs.
- Commercial invoice must include the following statement: "Parts are aircraft parts being returned to the manufacturer."
- International shipments require commercial invoice attached to the outside of the box.
- Where applicable, the original Release Certificate, STC's, Installation Instructions, Maintenance Manual Supplement, Flight Manual Supplement, packing slips and removable tag must accompany the shipment.
- Return authorization expires in 30 days. If no charge products were supplied, these will be invoiced upon expiration of the RA.
- Returned items will be fully inspected by Quality Control and credit will be issued for items deemed to be new, un-flown, traceable and to the current revision.
- A 15% minimum restocking fee applies, additional fees may apply upon receipt and inspection if items require rework or cannot be returned to stock
- Items should be adequately packaged to prevent shipping damage.
- For complete terms & conditions, visit www.dartaerospace.com

PART DISPOSITION (To be completed and returned by customer)

Reason for return:

H:\Forms\Quality Assurance\approved QA Online\RA revK

11/15/2018

FedEx Ship Manager - Print Your Label(s)

This invoice must be completed in English

COMMERCIAL INVOICE

EXPORTER: Tax ID#: 59-1501748 Contact Name: Matt Simmons Telephone No.: 352-365-9077 E-Mail: jean@firehawkhelicopters.com Company Name/Address: Brainerd Helicopters, Inc 8850 Airport Blvd Leesburg FL 34788 Country: United States Parties to Transaction: ☐ Related ☒ Non-Related Payment Terms: Purpose of Shipment: Return and Repair	Ship Date: 15 Nov, 2018 Air Waybill No. / Tracking No. / Bill of Lading: 773736103810 Invoice No.: Purchase Order No.:																
CONSIGNEE: Tax ID#: Contact Name: Attn:Caitlin Crooks Telephone No.: 6136325200 E-Mail: Company Name/Address: Dart Aerospace 1270 Aberdeen St HAWKESBURY ON K6A1K7 Country: Canada	SOLD TO (if different from Consignee): ☒ Same as CONSIGNEE: Tax ID#: Company Name/Address: Country:																
If there is a designated broker for this shipment, please provide contact information Name of Broker Tel No. Contact Name Duties and Taxes Payable by ☒ Exporter ☐ Consignee ☐ Other If Other, please specify																	
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>No. of Packages</th> <th>No. of Units</th> <th>Unit of Measure</th> <th>Description of Goods</th> <th>Harmonized Tariff Number</th> <th>Country of Origin</th> <th>Unit Value</th> <th>Total Value</th> </tr> </thead> <tbody> <tr> <td></td> <td>2.00</td> <td>EA</td> <td>Return and Repair - C3 Cargo Hook</td> <td></td> <td>CA</td> <td>250.000000</td> <td>500.00</td> </tr> </tbody> </table>		No. of Packages	No. of Units	Unit of Measure	Description of Goods	Harmonized Tariff Number	Country of Origin	Unit Value	Total Value		2.00	EA	Return and Repair - C3 Cargo Hook		CA	250.000000	500.00
No. of Packages	No. of Units	Unit of Measure	Description of Goods	Harmonized Tariff Number	Country of Origin	Unit Value	Total Value										
	2.00	EA	Return and Repair - C3 Cargo Hook		CA	250.000000	500.00										
Total No. of Packages: 1 Total Weight (Indicate LBS or KGS): 15.00 lbs																	
Special Instructions:																	
Declaration Statement(s): These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.																	
I declare that all the information contained in this invoice to be true and correct																	
Originator or Name of Company Representative if the invoice is being completed on behalf of a company or individual: <i>Matthew Simmons</i>																	
Signature / Title / Date: <i>Parts Manager 11/15/18</i>																	
Invoice Total: 500.00 Currency Code: USD Date: 15 Nov, 2018																	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041888**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO041888
PO Date: 11/29/18
Due Date: 12/10/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	OH186836	C3-OH	C-Series Remote Hook 3,000 lbs Lift Capacity	Firmed	-	12/10/18	1 pcs	0 pcs	1 pcs	\$445.00/pcs	\$445.00
2	OH186837	C2-OH	C-Series Remote Hook 2,000 lbs Lift Capacity	Firmed	-	12/10/18	1 pcs	0 pcs	1 pcs	\$175.00/pcs	\$175.00
Grand Total:											\$620.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/29/18 10:49 AM dart.tsimiklis.chrisoula



skyservice Work Order Traveler

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO38434	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO041888
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT ON :

1 C-SERIES REMOTE HOOK (13 PCS), P/N# C3-OH , J/S# OH186836

1 C-SERIES REMOTE HOOK (10 PCS), P/N# C2-OH, J/S# OH186837

Action Taken:						Date:	Initial/Stamp:
LPI & MPI INSPECTION CARRIED OUT AS PER ASTM E-1417 AND E-1444 Rev. 16 ***NO CRACK FOUND*** MAGBENCH S/N 208123 CAL DUE: 05-APR-2019 POWDER 14A BATCH# MPO13600 CARRIER II BATCH# MPO13923 BLACK LIGHT-M20186 PEN ZL-37, MPO13139, CLEANER SKC-S MPO15030, EMU.(ZR-10B, MPO15896), DEV. MPO15030, UV LIGHT M-20142.						DEC 04 2018	 
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp	Date:
Name: RAFIK MELIKIAN		DEC 04 2018



DATE: 2018/12/11

NICKEL PLATING

MODEL: C2

S/N : M628-03

P/N	DESCRIPTION	QUANTITY
C2-4-4A	LOAD BEAM	1
C2-13-4	KEEPER	1
C2-3-3	LATCH ROLLER	1

ALAIN PATRY

12/18/2018

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042056**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042056
PO Date: 12/17/18
Due Date: 12/21/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pytm Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	OH186836	C3-OH	C-Series Remote Hook 3,000 lbs Lift Capacity -Nickel plate, QQ-N-290, Class 2, Grade E or F - ****verify plating thickness, grade could change**** - Nickel Plate .0004- .0006 - Certificate of Conformity is required	Firmed	-	12/21/18	1 pcs	0 pcs	1 pcs	\$210.00/pcs	\$210.00
2	OH186837	C2-OH	C-Series Remote Hook 2,000 lbs Lift Capacity -Nickel plate, QQ-N-290, Class 2, Grade E or F - Nickel Plate .0004- .0006 - Bake after plating - Certificate of Conformity is required c2-4a: NICKEL PLATE .0009 - .0011 THICK C2-12-3: NICKEL PLATE .0004- .0006	Firmed	-	12/21/18	1 pcs	0 pcs	1 pcs	\$210.00/pcs	\$210.00
Grand Total:											\$420.00



Certificat de Conformité / Certificate of Compliance

(015458-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

015458 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
20-Dec-2018		Aman		042056 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	C3-OH Rev. ✓	C3-OH 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] QQ-N-290 CLASS 2 GRADE E OR F 0.0004 TO 0.0006 THICK BAKE AFTER PLATING	E-NICKEL STEEL LOT	1	1 ✓	0	0	0
2	C2-OH Rev. ✓	C2-OH NICKEL PLATE PER QQ-N-290 CLASS 2 GRADE E OR F 0.0009-0.0011 THICK AND BAKE	E-NICKEL STEEL LOT	1	1 ✓	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.



Remote Cargo Hook Test Form

C2

MAKE SURE YOU ARE USING THE CORRECT TEST FORM FOR THE CORRECT SOLENOID!

OLD SOLENOID (H2817-024)

Work Order OH 186837

Customer RA-503

Serial Number M628-03

Date 2018-12-31

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	5,000	Static Hold	Hold for two Minutes and reduce load to zero	N/A	Pass
10	1,000	Electircal, 25 volts	No "hang ups" permitted	N/A	Pass
2	2,000	Electircal, 22 volts	Current shall not exceed 5.4A	4.0 Amp.	Pass
2	1,500	Electircal, 22 volts	Current shall not exceed 5.4A	3.5 Amp.	Pass
2	1,000	Electircal, 22 volts	Current shall not exceed 5.4A	3.5 Amp.	Pass
2	500	Electircal, 22 volts	Current shall not exceed 5.4A	3.0 Amp.	Pass
2	100	Electircal, 22 volts	Current shall not exceed 5.4A	3.0 Amp.	Pass
1	2,000	Electircal, 20 volts	Current shall not exceed 5.4A	3.0 Amp.	Pass
1	2,000	Electircal, 28 volts	Current shall not exceed 5.4A	4.0 Amp.	Pass
1	2,000	Manual		N/A	Pass
1	2,000	Impact Test	Impact shackle 10 times, shall not release	N/A	Pass
1	N/A	Solenoid Ohms	Shall not exceed 4.9-5.4 Ohms	5.3 Ohms	Pass
1	N/A	Electircal Continuity	Across both wires	N/A	Pass

Test Conducted By: Michel Lelonde

Signature Sylvia Bauch
QC 5 Small FAB / QA